

Date: Wednesday, 11/07/2007 9:48:58 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: REWORK
Job Number	: 33464		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D25763
This Issue	: 11/07/2007 S.O. No. : N/A	Drawing Number	: D2576-3
Prsh Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	:	Due Date	: 27/07/2007 Qty: 100 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 REMOVE FROM STOCK D2576-3 B <u>31925</u> BE 07.07.16
2.0	D25763	Step (Machining Detail)
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Step (Machining Detail)
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		Comment: CONVENTIONAL MILLING MACHINE
		OPEN UP 0.50" WIDE SLOTS PER ATTACHED
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
5.0	QC8	SECOND CHECK
		Comment: SECOND CHECK QC6 07.07.16 par QSP019

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6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

BB 07-07-16

7.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE



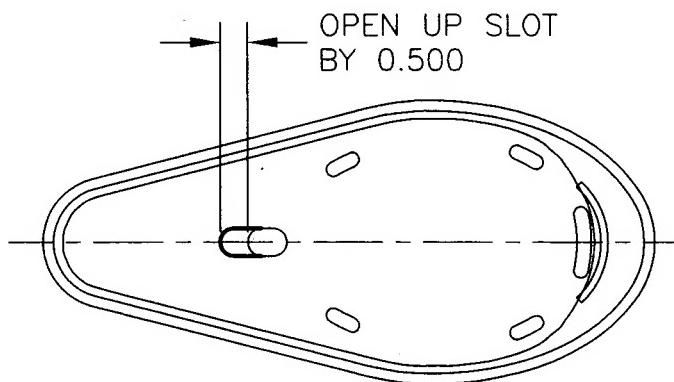
(168)

1207167123

Job Completion



9 07-07-18



D2576-3 RE-WORK

L Lacelle

From: Marc Bellavance [mbellavance@dartaero.com]
Sent: July 11, 2007 8:36 AM
To: 'L Lacelle'
Subject: D2576-3 Step Re-work
Attachments: D2576-3ReWork.pdf

Linda,

Here are the instructions for the D2576-3 Step re-work:
Open up 0.50" wide slot as per attached sketch.

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Marc Bellavance
Internal Support/Product Improvement

DART aerospace Ltd.

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